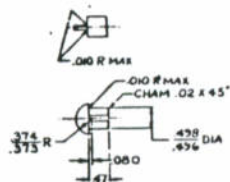
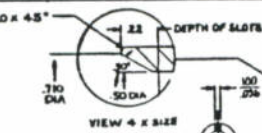


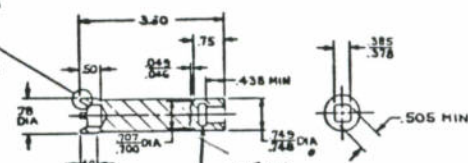
3255



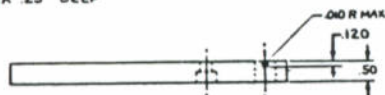
CHAM. DEO A 45°



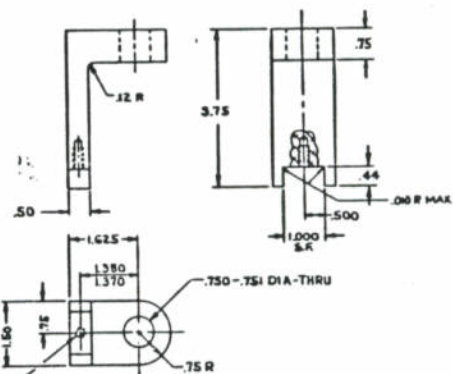
4 LUGS EQUALLY
SPACED WITH .005 OTP



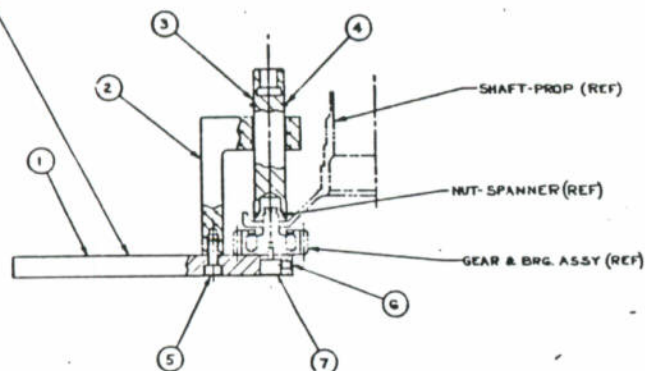
2 PCS.
PRESS + WELD & ELD?



250-20 TAP
.50 DEEP



**REDUCED
PRINT**



NOTE :
.750 DIA HOLE IN ITEM NO. 2 SHALL LINE UP
WITH .500 DIA HOLE IN ITEM NO. 1 AT ASSY

4. MARK AS SPECIFIED IN LOCATION SHOWING
BOTH 40-3-15 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE
FOUR NUMBER AND LAST CHARGE LETTER
b) NUMBER NAME OR TRADEMARK.

2. CADMIUM PLATE PER AMS 2400
PRIOR TO ASSEY ITEMS 1, 2, 3 AND 7
DIMENSIONS SHALL BE MET
AFTER PLATING

7	1	PISTON			STL	
6	1	STL SCR FLAT	10-32 x 2 1/2 L		STL (CAD PL)	
5	1	SCG HD CAP SCR	250-20 x 4 1/2 L		STL (CAD PL)	
4	1	RETAINING RING	79136	5100-75	WALDE TRVARK	
3	1	WRENCH			STL	
2	1	HOLDER			STL	
1	1	BASE			STL	

ITEM NO	QTY	NAME	DESCRIPTION	CODE	PART OR IDENTIFYING NO.	MANUFACT
NO				KEY		NOTES
FOR PART IDENTIFICATION ITEM NUMBERS ARE LISTED AS DASH NUMBERS OF PARTS BASE LABELING EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN						

BREAK SHARP EDGES .020 UON

USED ON ENGINE
250 SERIES

[illegible]